

A brief about our past & present...



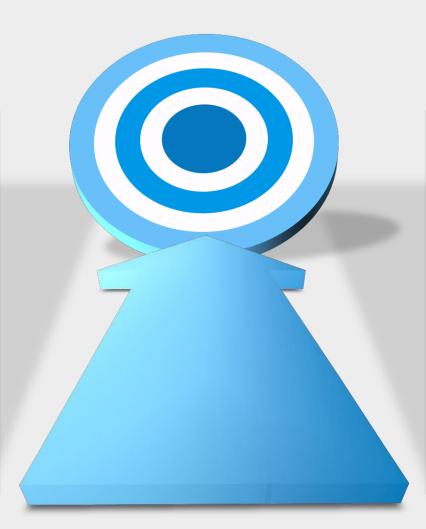
- SANGEETA INDUSTRIES was formed as on 13th February, 1989
- The objective was to cater to the needs of OEM's in the engineering field by manufacturing and supplying sheet metal components.
- The company is recognized as a quality conscious company striving to provide best services to its customers, and is uncompromising in terms of product quality and on-time delivery.
- Total No. of machines -150+, Including Power Press, VMC, Wire Cut, Tool development machine, Expended Liner, Narrow blanking line, CNC Pipe bending and a complete weld shop,
- As the organization grows it is moving towards professionalizing itself further from a proprietorship to private limited
- Dedicated team of around 150+ members
- It is spread over almost 2 acres



The vision and mission we adhere to...

Vision

"To enable our clients to
explore new areas of
opportunity and
expand perspectives in
providing quality products at
an optimum
cost"

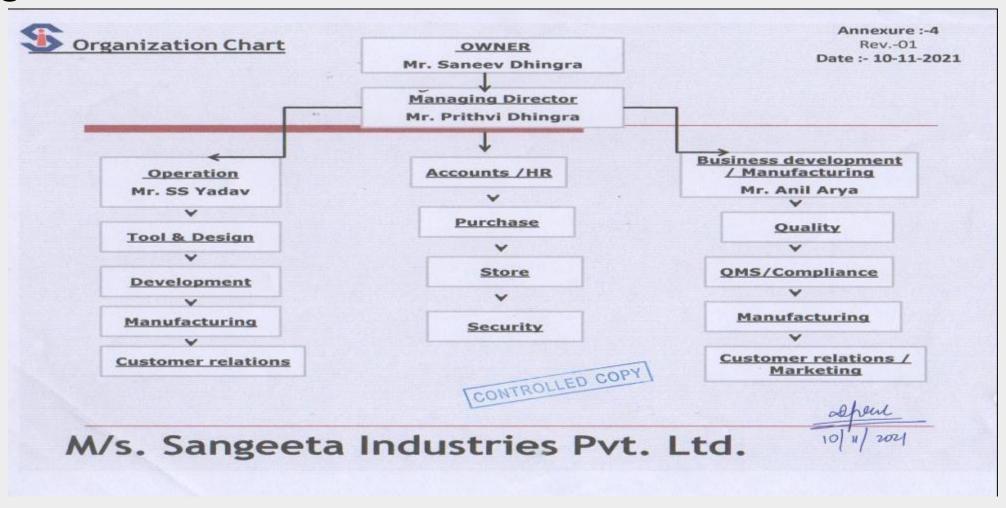


Mission

"To be leaders in providing comprehensive customized manufacturing of sheet metal & fabricated components to clients"

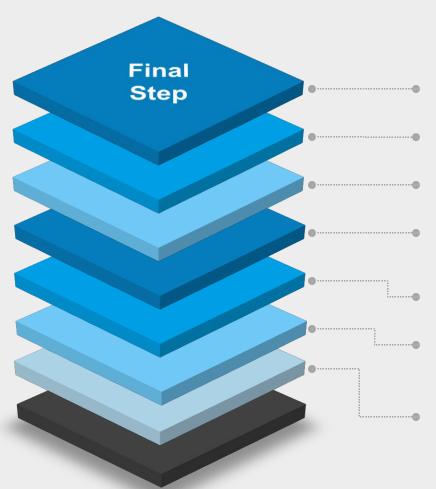


Organization Structure





On our vision road we have already developed our competency on...



Assembly - Automobile part assy, Electrical part Assy.

Surface finish - Plating, Powder coating, & Painting

Design - Auto cad, Pro~E, Unigraphics – NX 11

Fabrication - Spot welding, MIG welding, projection welding, Arc welding. Upto 12 mm plate, 48 mm od tube & 30 mm bar (rod)

Tubular - (CNC Bending AND SPM bending) manufacturing upto 38 mm OD

Stamping - Extra deep drawn part mfg Thickness range 0.5 to 3.15 mm, processing of high carbon steels, spring steels and eutectic stainless steels, Aluminium

Development - Tools, Jigs, Fixtures (machine & welding), Panel Checker



This competency has been achieved on developing & strengthening the pillars of...

Team

- Good team-mix of young enthusiasm & old experience
- Team of ~150 members with 10+ engineers having a collective experience of 100+ years

Infrastructure

- 1 unit
- Spread over 64000sqft, with an integrated facility to service our customers.
- 150+ machines,
- Modern in-house tool room & Separate electroplating zone have plating and powder coating plants

Systems

- IATF 16949:2016 certified organization
- Lean Trained
- Product & Process
 Control through SPC
- Defect prevention
- Continual improvement

Service

- Customer consciousness
- Account Management concept
- Quality orientation
- Management focus
- Standard raw material

Product Mix

- Sectoral Mix
- White Goods
- Automobiles
- Material Mix
- •CR, HR,GPSP, Alu, SS, Tubular, varied thickness
- Process Mix
- Stamping, Tubular,Surface Treatment,Assembly
- •Large tool, Unique tooling etc.



And their continuous upgrade through training...

Manning & Training - Presently we have right mixture of workforce including skilled and semiskilled.

Development - A Design & Development Head supported by a Tool Room Head, Designers and a well manned Tool room.

Production - Production is managed by a Production head supported by a team of supervisors

Quality - A well trained & resourced Quality function with a QA, supported by a team of QC

Assembly - A separate team for assembly and wiring



Ensuring we have a *System* that meets the latest





Ensuring we have a *IEC* that meets the EXPORT & IMPORTS Liasoning ...





To serve these reputed clients in different sectors...

White Goods/ Home appliances





Air Conditioning































We serve our clients through a wide portfolio of products...Tubular parts











Part Name-Upper bkt. Customer – M2Wheeler



Part Name- Base rear Customer – M2Wheeler







- ✓ Self / Our input designed product
- ✓ Moves across X & Y axis





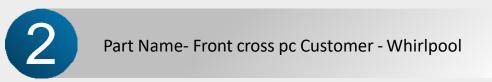
Part Name- Muffler Customer-CAPARO OEM







Part Name- Mounting plate Customer - Whirlpool















- Deep draw component
- •Calibrated to the size of bearing fitting





- LV switchgears
- Complete assembly involving ~ 10,000 BOP's over 200+ categories





- Mass produced
- SPC controlled
- Heart of the refrigerator





Part Name- Fender Side Customer-CAPARO OEM





Part Name- Clutch padel Customer-CAPARO OEM



Appliances parts





Part Name- Freezer Customer - Whirlpool

Part Name- Stabilizer cover Customer- C&S



Two wheeler parts



Part Name- Gusset head pipe Customer-NMPL



Part Name- Alternator cover Customer-CAPA



Part Name- Bridge Fork Customer-HERO



Part Name- Stay A Muffler Customer-NMPL



Frame Parts



Part Name- Bkt . Axle Model-KWPA Customer-NMPL OEM- Honda



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Frame Parts



Part Name- Bar Pillion Foot Rest Model-Suzuki Customer-NMPL OEM-Suzuki



Part Name-Side Guard Lower Model-Suzuki Customer-NMPL OEM-Suzuki



Part Name- Side Guard Upper Model-Suzuki Customer-NMPL OEM-Suzuki



Part Name- Plate Front Bumper Model-Suzuki Customer-NMPL OEM-Suzuki



Part Name- Swing Arm Model-SUZUKI Customer-NMPL OEM- SUZUKI



Part Name- Stay RR Model- Customer-NMPL OEM- HONDA



Filter parts







Expanded liner

6

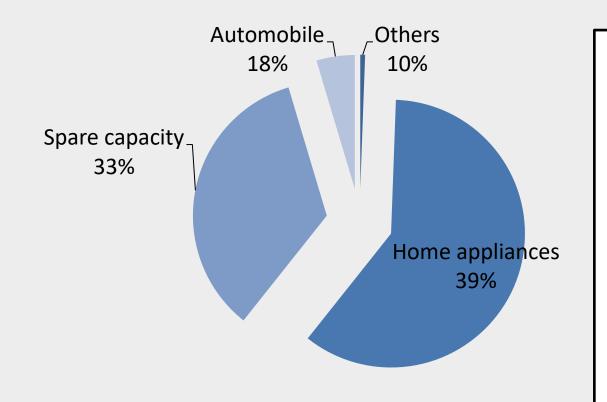
7'

8

Mounting clamp 7"

Mounting clamp 6" 7"8"

Capacity Vs spare capacity



Capacity

Home appliances – 39% Automobile -18% Others – 10% Spare capacity – 33%













With over 64000 sq ft of area and 322 million strokes per shift, we have the requisite infrastructure to meet the end-to-end need of our clients



Infrastructure....continued

Press Shop	Capacity	Quantity
Power Press	400 T	1
Power Press	315 T	1
Power Press	250 T	2
Power Press	160 T	2
Power Press	150 T	4
Power Press	110T	2
Power Press	100 T	9
Power Press	80 T	2
Power Press	75 T	4
Power Press	63 T	4
Power Press	50 T	30
Power Press	30T	27
Power Press	10 T	6
Shearing M/C	2*1250	1
Shearing M/C	6*2500 mm	1
Others		50











Infrastructure....continued

3AXIS CNC PIPE BENDING M\C





Pipe bending facility

•2 Nos. – CNC 3 Axis Tube bending dia. up to 38mm X 3 mm



In-house Tool Development Room





Engineering and Design

Design using AutoCAD and 3-D Modeling

A well equipped Tool Room having:

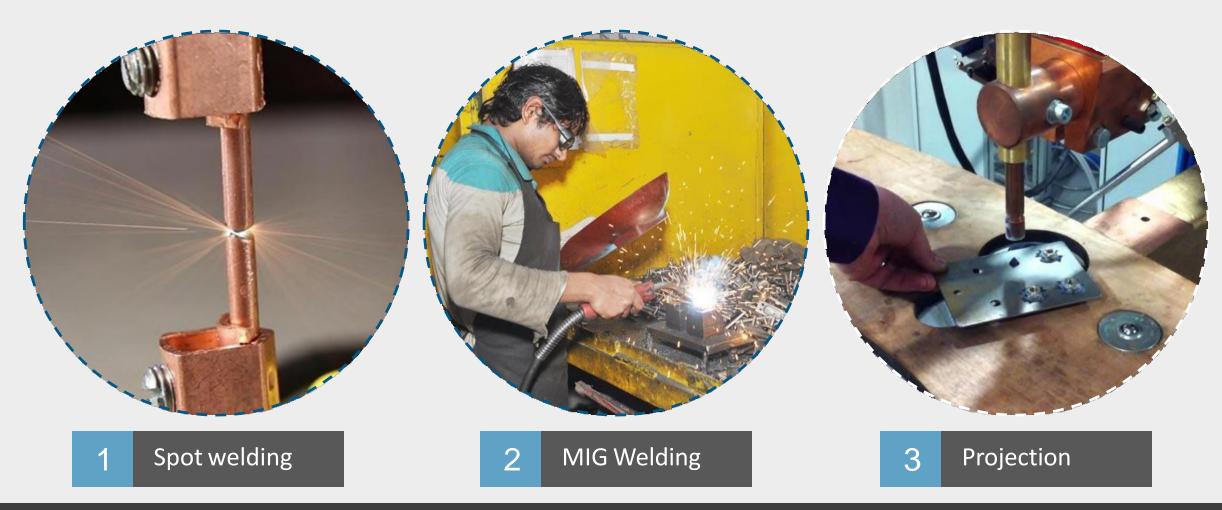
- Development facility
- 1 VMC 3 axis TAL make
- 1 Wire cut Ultima
- 2 Lathe's 8 feet & 6 feet
- 4 surface grinders
- 2 M1TR





Welding Facilities

We have the most comprehensive Welding shop which includes facilities for:



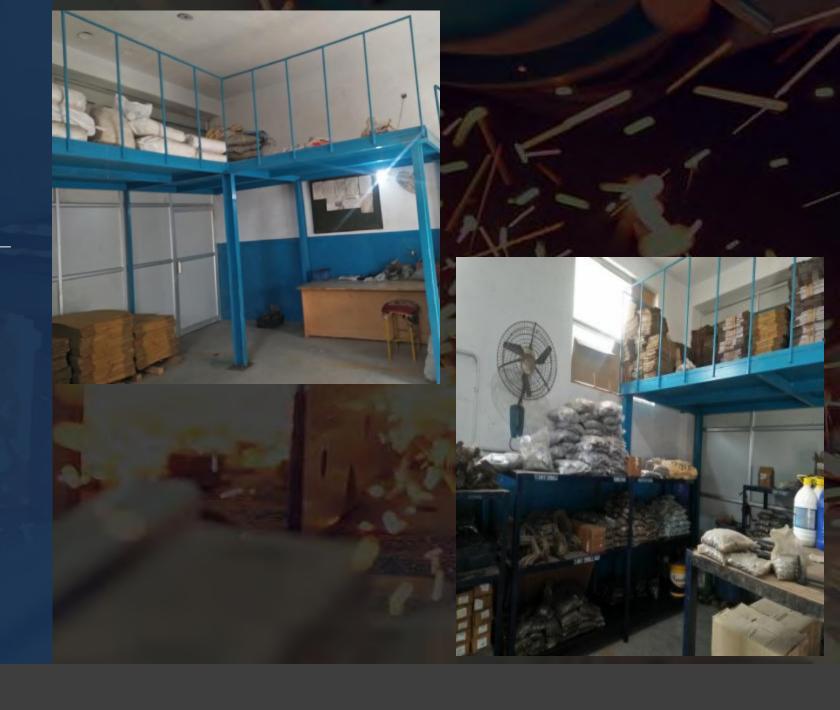


Towards Quality
Improvements,
recently we have
renovated our
Standards Room
Facility.





Infrastructure improvement for capacity
Consumable store renovated for better management



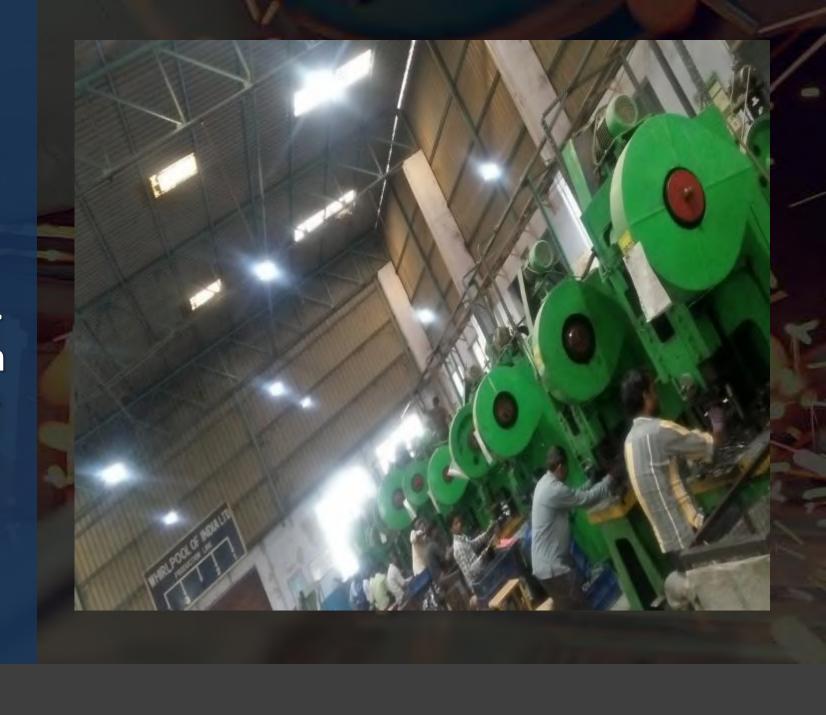


2500 sq ft additional covered space created for a new line to be added





We have installed L.E.D.
Lighting system through
our company for better
LUX Level





3 sources of electricity input for continuous supply





Feeder

introduction of feeder which helped us in increasing the rate of production





PACKING STANDRIZATION

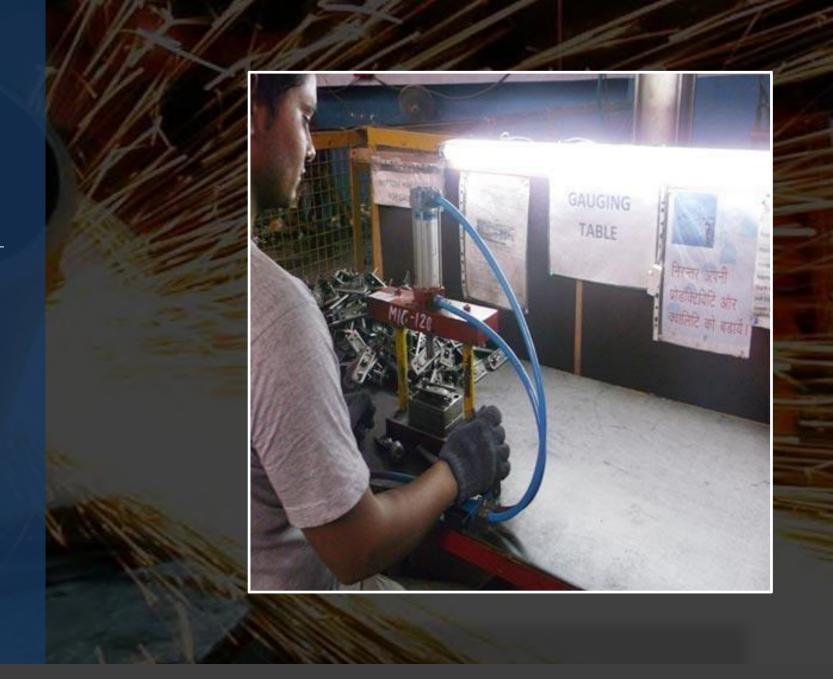
introduced pressure free packaging machine to avoid any kind of human error





PNEUMATIC GAUGING SYSTEM

in house made gauging system to increase the speed with 100% gauging







Sangeeta Industries

Thank You for Watching our Presentation

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